





## دیلوم تطبیقات المتحکم الأوتوماتیکی فی نظم القوی المیکاتیکیة

MEP 599 Diploma Design Project-Spring Term 2016/2017

## **Investigation of Hydraulic Control Circuits of a Heavy Duty Crane**

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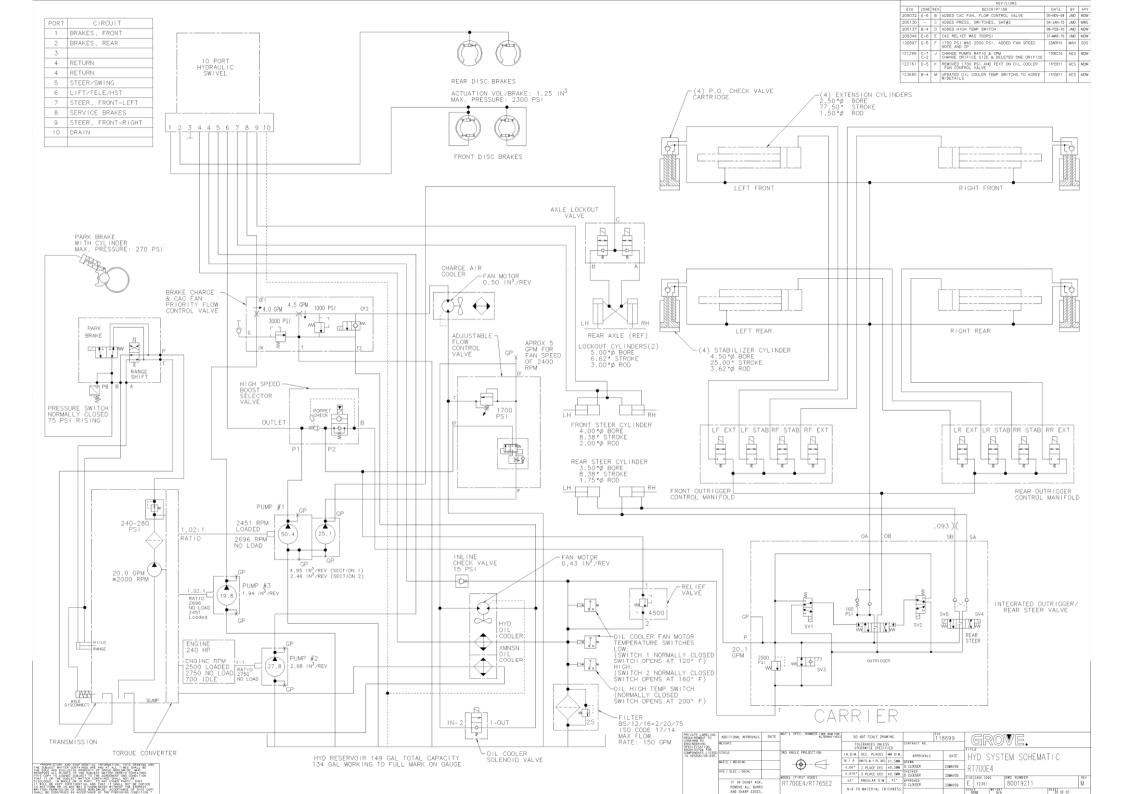
<u>Abstract:</u> The project includes part of technical manual of crane hydraulic system. Hydraulic system may be considered as best mechanical system to run machinery equipments, a contemporary language & generates a very large force, a system has been used in the microkernel power plants and blessings of aircraft and the foredeck and heavy equipment, elevators and agricultural equipment, winches and open sluice gates and dams It is an easy system depends on where the oil pressure hydraulic pumps and cylinders or triggers.

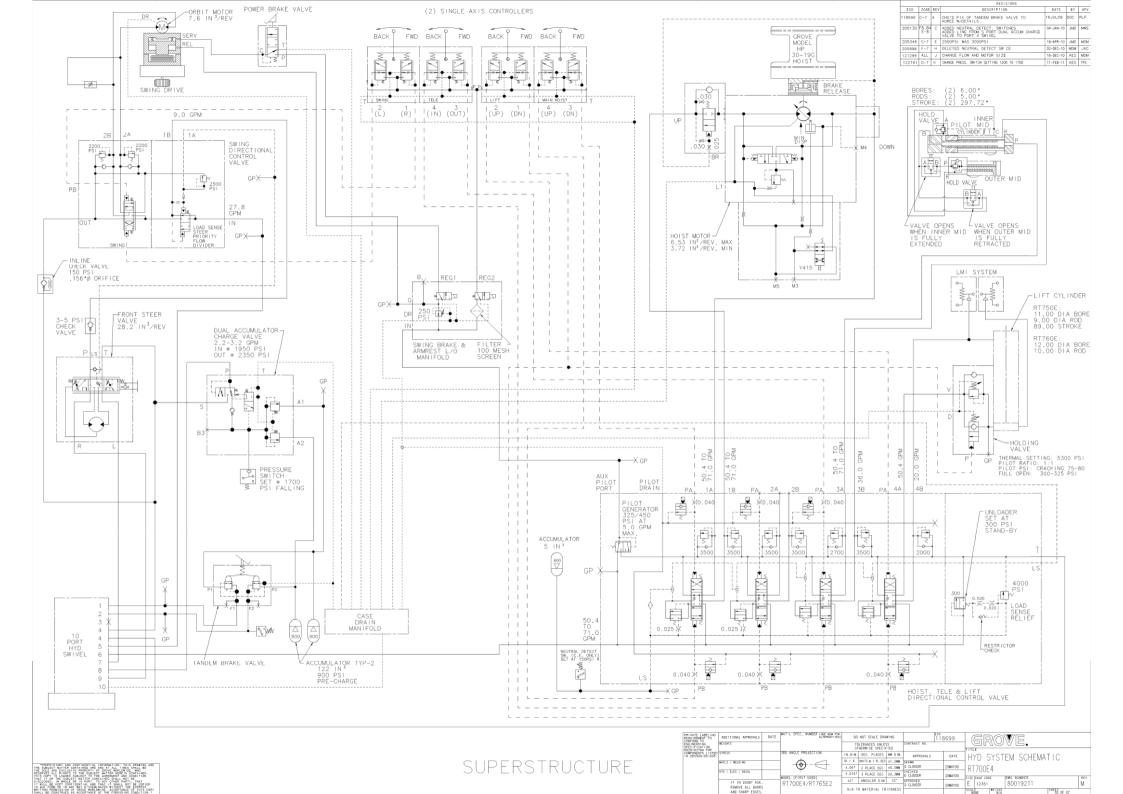
Description	Symbol Description Symbol		Symbol	Description	Symbol	
Hydraulic Reservoir - Stores, cools, and cleans machines hydraulic fluid supply.		Filter - Removes contamination from hydraulic fluid.		Manually Operated - Valve shifted manually with check to allow flow back to tank.		
Hydraulic Return Lines - Terminated at (1) below fluid level (2) above fluid level.	1 2	Filter with Bypass Valve - Bypass valve allows hydraulic fluid to bypass the filter if the filter			[ <u></u> ]	
Hydraulic Pump - (1) fixed displacement (2) variable displacement.	1	becomes clogged.  Accumulator - Used to either develop flow or absorb shock.		Pneumatic Operated - Valve shifted by pneumatic device.	<u> </u>	
	2	Check Valve - Creates back pressure.	<b></b>	Pilot Operated - Valve shifted by pilot pressure.		•
		Orifice - In-line fixed restriction.	$\times$	pressure.	<u> </u>	0
Power Source - Powers hydraulic pump (1) combustion engine, (2) electric motor.	1 M	Adjustable Orifice - In-line restriction used for control device.	*	Electric Operated - Valve shifted by		
		Hydraulic Oil Cooler - Cools hydraulic fluid.	$\Diamond$	electrical energy.		
Hydraulic Motors - (1) unidirectional, (2) bidirectional.	Ŏ	Temperature Switch - Regulates the hydraulic fluid temperature.	<b>V</b>	Brake Valve - Activates swing brake.		
	2	Hydraulic Pressure Switch - Senses hydraulic pressure to energize electrical components.		Open Center Cylinder Spool - Directional control valve for hydraulic cylinder function	- I	
Pump Disconnect - Disconnects pump from power source.	++	Flow Switch - Illuminates indicator light to indicate a fault.		that directs flow back to tank through the open center when in the neutral position		
Continuous Line - Supply or return lines.		marcate a raunt.	<u>+</u>	Open Center Motor Spool - Directional control valve for hydraulic motor function	* +	ĺ
Connecting Lines - Branch lines connected to main line.	++	Relief Valve - Protects system from being over pressurized.	2500 \$	that directs flow back to tank through the open center when in the neutral position. Allows flow back to tank when the crane is		
Dashed Line - Pilot pressure.			**	shut down.		
Dotted Line - Case drain or load sense.		Pressure Reducing Valve - Regulates maximum pressure.	250 PSI	Closed Center Cylinder Spool - Pressure compensated directional control valve for		
Chain Line - Enclosure of two or more functions contained in one unit.		Shuttle Valve - Used to direct maximum pressure to components.	IN OUT	hydraulic cylinder which directs flow back to tank with an unloader valve cartridge.		

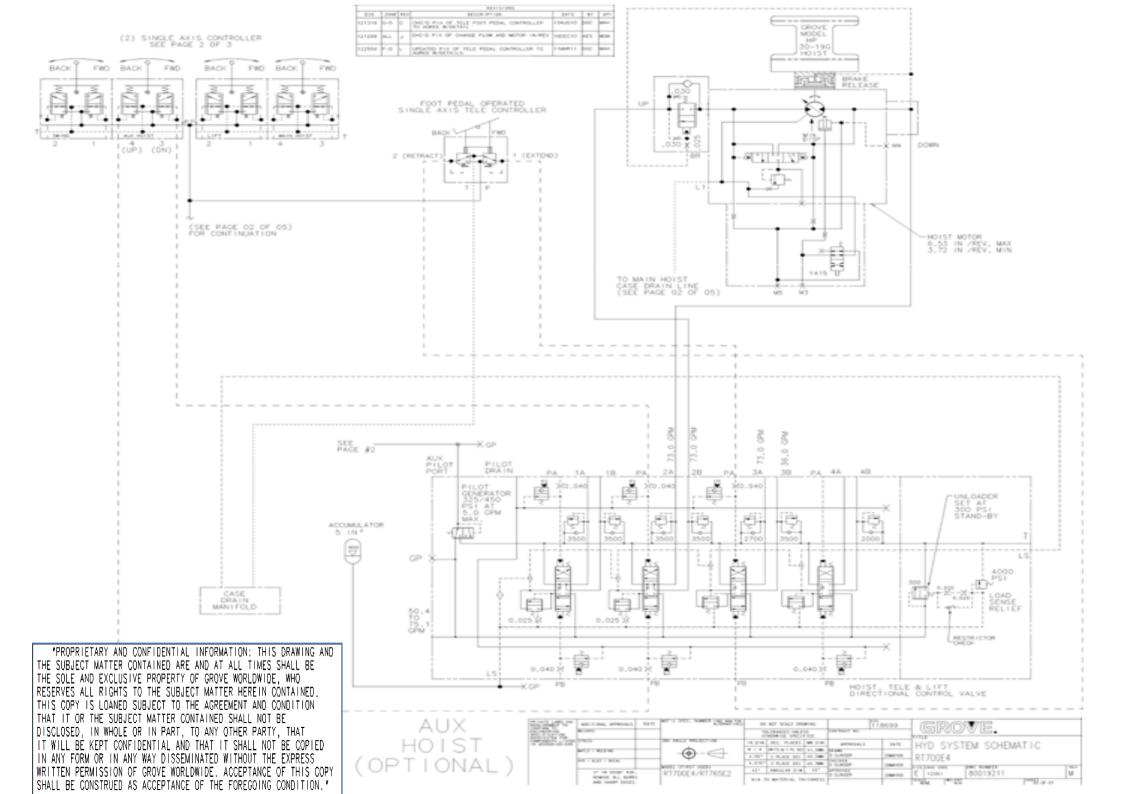
## DESCRIPTION

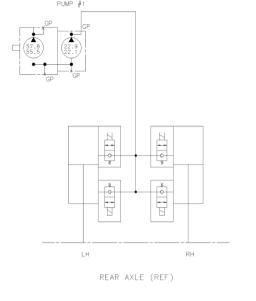
This section describes the hydraulic system, the components which make up the hydraulic system, and the components dependent upon the hydraulic system for their valves, and all hydraulic cylinders. Detailed descriptions and operation of individual hydraulic circuits are discussed within their individual sections as applicable. A complete hydraulic system schematic showing all options is at the back of this manual.



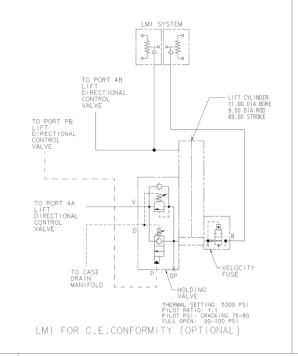


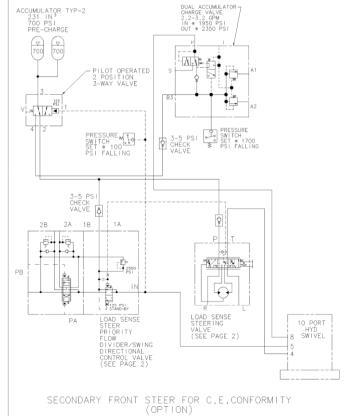


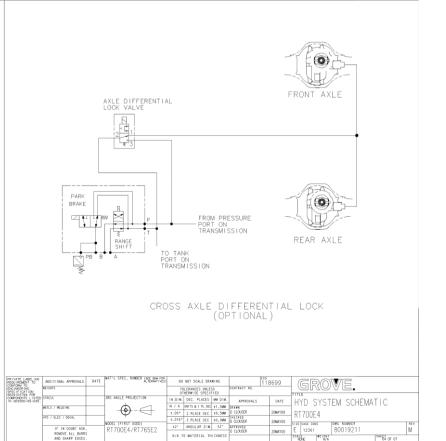




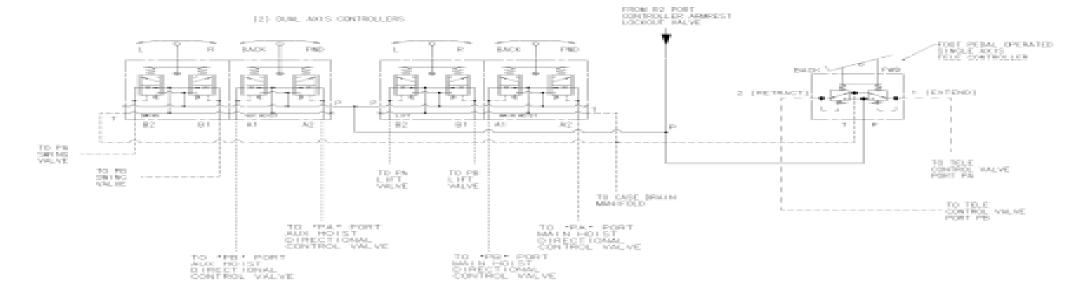
LOCKOUT CYL'S FOR C.E.CONFORMITY (OPTIONAL)





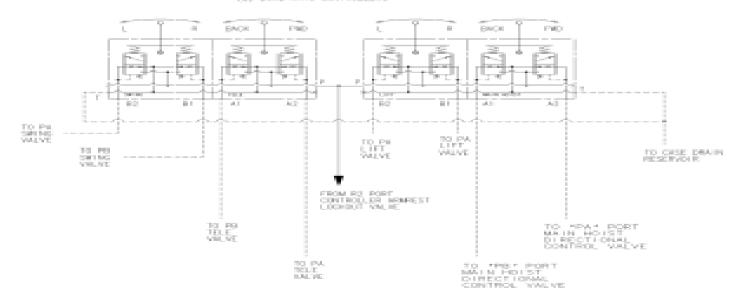






DUAL AXIS CONTROLLER
MAIN & AUX HOIST W/3RD WRAP LOCKOUT
FOR C.E. CONFORMITY (OPTIONAL)

## 120 DUME AXIS CONTROLLERS



MAIN & FUTURE AUX HOIST W/3RD WRAP LOCKOUT FOR C.E. CONFORMITY (OPTIONAL)

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